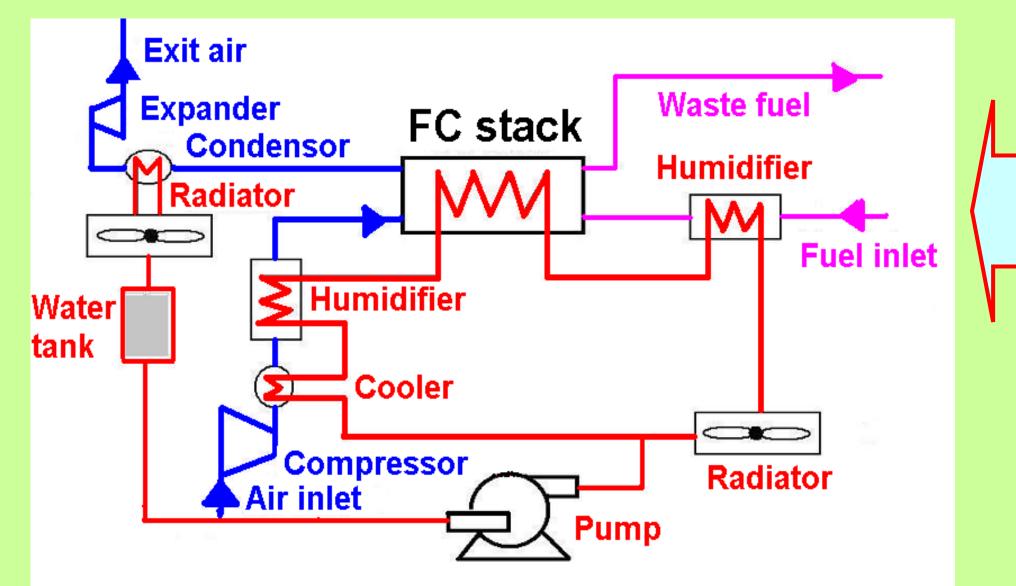
HIGH TEMPERATURE POLYMER FUEL CELLS QINGFENG LI, JENS OLUF JENSEN, CHAO PAN, ANDREAS VESTBØ and NIELS J. BJERRUM

Materials Science Group, Department of Chemistry, Technical University of Denmark Building 207, DK-2800 Lyngby

High temperature proton exchange membrane fuel cell (PEMFC) is the focus of recent development. Compared with the technology based on perfluorosulfonic acid (PFSA, e.g. Nafion®) membranes, the new PEMFC using acid doped polybenzimidazole (PBI) membranes can operate at temperatures up to 200°C. At higher temperatures, the kinetics for electrode reactions is enhanced. Over its boiling point, the water management is easier. In fact the acid doped PBI membranes can operate at very low atmospheric humidity. Tolerance to fuel impurities e.g. CO is dramatically enhanced, which in turn will decisively simplify the fuel processing system. The thermal management, i.e. cooling will be simple due to the increased temperature gradient. The heat from the fuel cell stack can be recovered in several way so that the overall system efficiency will be increased. The following is an illustration of these technical features.

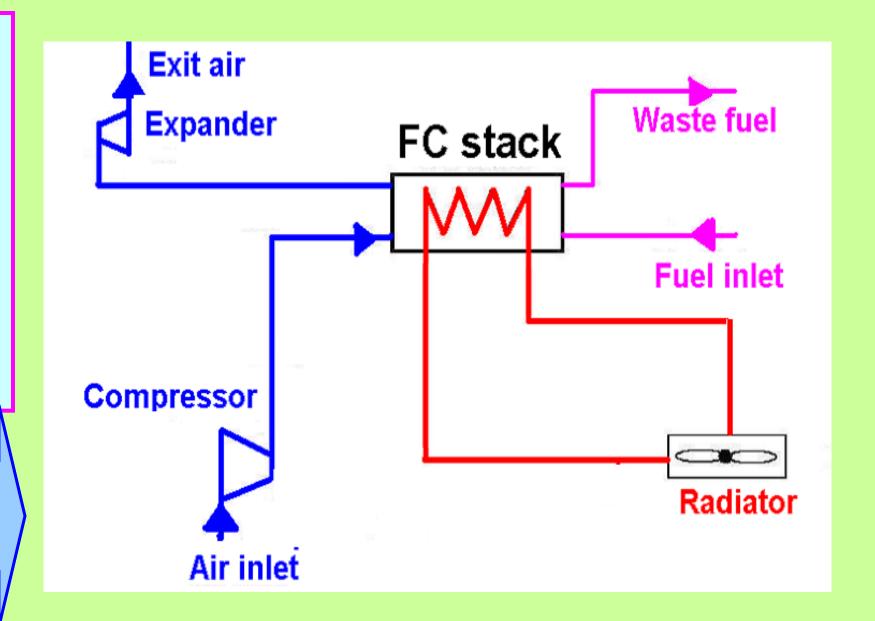


1 kW high temperature PEMFC stack, consisting of 40 cell stack with electrode area of 256 cm². Constructed in the AMFC project (EUFP5)



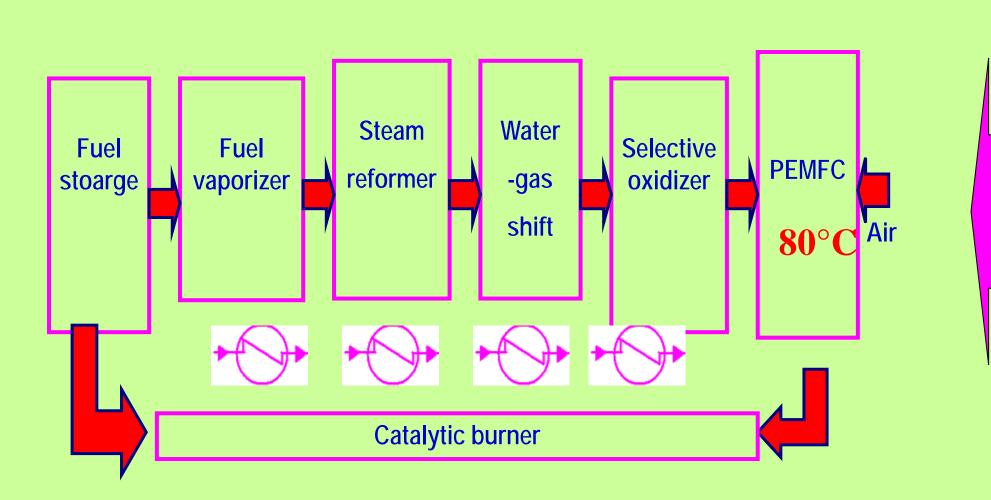
Water management - system construction and operation

Water is a necessity for FC
operation, i.e. both fuel and
oxidant need to be carefully
humidified by the water condensed
from the exhaust. A cooling loop is
normally integrated.

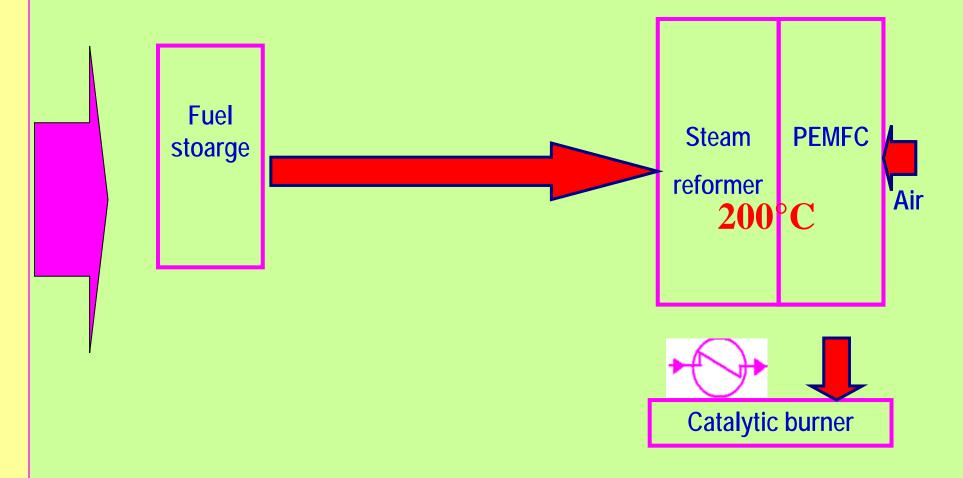


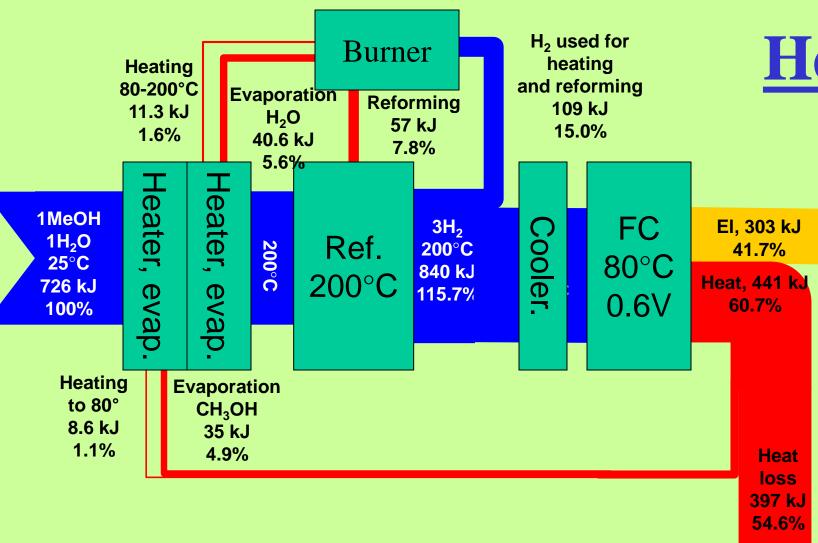
HT-PEMFC does not need the water management.

CO tolerance and the fuel processing system



The FC tolerance to CO at
80°C is 10-100 ppm while at
200°C is 30,000 ppm. High
CO tolerance make it
possible to use reformate
hydrogen directly from a
reformer or even possible to
integrate the reformer and
FC stack.





Heat utilization in systems with the fuel cell at 80 and 200°C

For FC at 80°C with a methanol

